Trotec Illustrator instructions for fills and dashed lines

In Illustrator, fills and dashed lines are not literally drawn in the object, they are a block of code that handles how they are displayed on screen. Trotec doesn't read it like a screen or printer would, so you have to convert those lines to being drawn just like regular strokes.

To fix a pattern fill:
Select the fill pattern > Object > Expand > dialogue box pops up... Check the box for "fill" > hit okay

To fix dashed lines:
object > expand appearance > dialogue box pops up... Check the box for "stroke" > hit okay